



McWANE
DUCTILE

IRON STRONG

McWaneDuctile.com

ORDERING DI PIPE? REQUESTING A QUOTE? PROVIDE THE INFO LISTED BELOW

HOW MUCH DOES DUCTILE IRON COST?

In order to provide the most accurate and cost-effective pricing for Ductile Iron Pipe (DI pipe), there are a few items to consider that determine the final cost to the customer. **Listed below, but not limited to, are the major variables that affect DI pipe pricing.**



PIPE SIZE AND CLASS:

Give size (nominal diameter) and ANSI/AWWA Standard thickness (class 50, 52, CL-150-200, etc.) If unknown, specify working pressure, depth of trench, and laying condition. Flanged pipe thicknesses are governed by ANSI/AWWA C115/A21.15 Standard.



QUANTITY:

Give the length of pipe in feet required for each size, joint style, and thickness class.



FIELD CUTS:

If 14-inch and larger DI pipe is to be cut in the field, GAUGED-FULL-LENGTH (GFL) should be ordered for this purpose. Normally, it is good practice to order one GFL pipe for each fitting and mainline valve on the job. Gauged pipe will be furnished with green tabs painted on the bell to easily identify it in the field.



PIPE LENGTH:

All DI pipe (except flanged) is regularly furnished as nominal 18-foot laying lengths. We reserve the right to furnish a limited number of shorter length pipe as permitted by ANSI/AWWA C151/A21.51. We also reserve the right to furnish a footage greater than the footage ordered to allow the use of full-length pipe without cutting. Flanged pipe is furnished to maximum length of 17-inch to 6-inch. Shorter lengths can be furnished as required.



JOINT TYPE:

Indicate joint style, i.e., Push-On, Mechanical, Restrained Push-On, Flanged, Ball and Socket.

Note: Unless otherwise specified, all **Flanges** will be faced and drilled to 125 lb. template as specified in ANSI B161.1 standard.



LININGS:

DI pipe is normally furnished with standard cement lining conforming to ANSI/AWWA C104/A21.4 Standard. Flanged pipe is normally furnished with cement lining. Special linings, such as Protecto 401™ for sewer service, are also available.



COATINGS:

All DI pipe is normally furnished coated with an asphaltic coating which provides adequate protection in most environments in the U.S. Pipe can be furnished uncoated or coated with a variety of shop primers designed to be compatible with specified final coatings.



DESTINATION:

Freight charges are normally included in the price of the material; therefore, it is necessary to advise the job location when requesting a quotation. Complete shipping instructions should be given when placing an order to expedite delivery.



METHOD OF SHIPMENT:

Indicate whether truckload, less than truckload, trailer on flat car, picked up at plant, etc.

For more details about DI pipe pricing, see our informative blog "How Much Does Ductile Iron Pipe Cost?" at McWaneDuctile.com/Blog or contact your local McWane Ductile sales representative.



For Generations

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